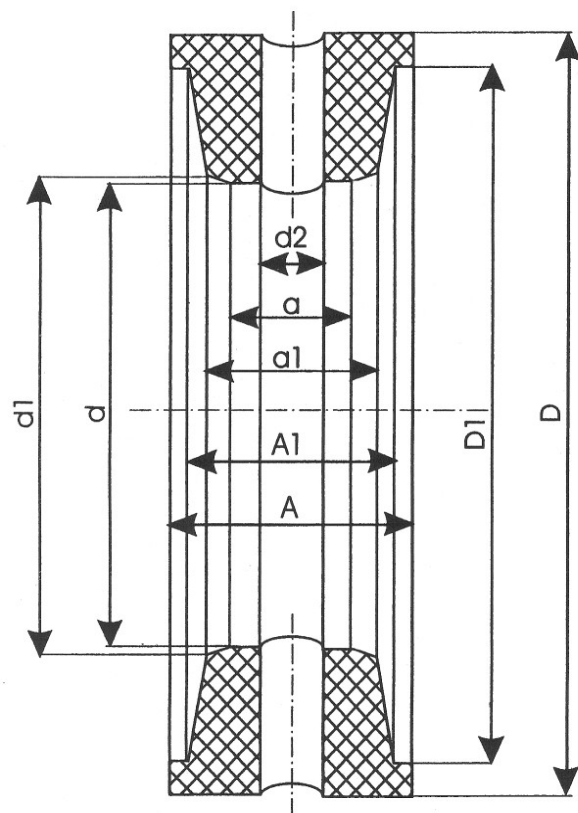
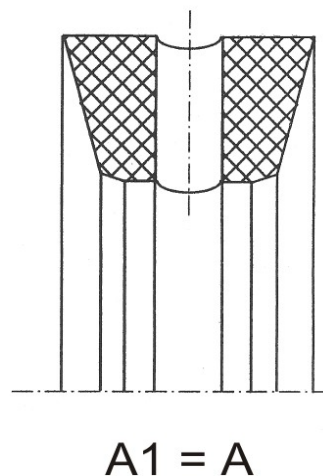


**УПЛЪТНИТЕЛИ ЗА КЛАПАНЕН  
КРАН ТИП БЪТЕРФЛАЙ**  
Номера на пресформи (ПФ), размери в мм

Вариант 1

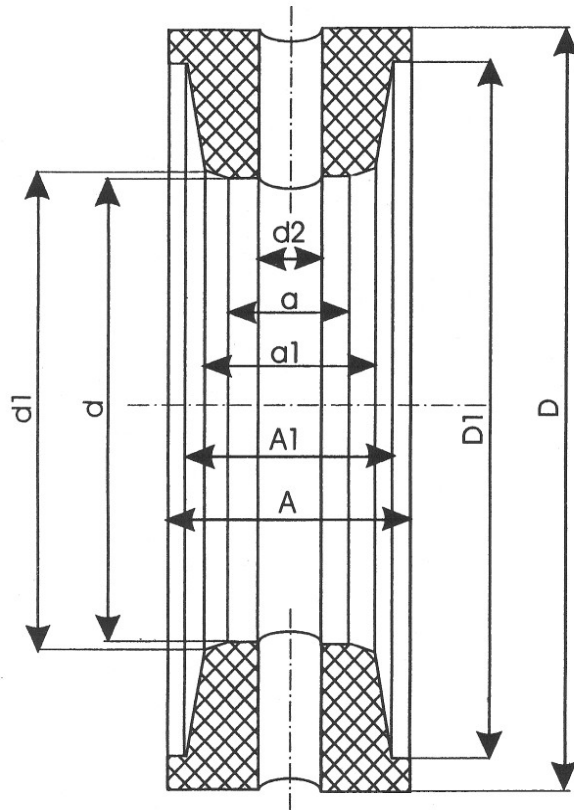


Вариант 2

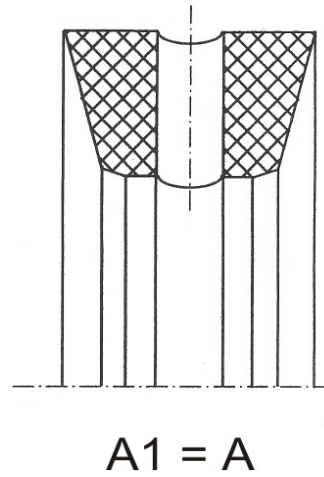


ПФ №	D	d	D1	d1	d2	a	a1	A1	A
<b>Ду = 20</b>									
645	37.0	19.0	30.0	20.0	11.0	14.0	14.0	18.0	22.0
748	40.0	22.0	-	24.6	8.5	9.0	15.5	-	18.5
751	36.5	22.0	29.7	23.0	10.5	8.5	14.5	16.5	19.5
<b>Ду = 25</b>									
23	40.0	25.5	-	28.5	9.0	14.0	16.0	-	19.0
64	40.5	25.0	-	27.8	9.0	11.0	17.0	-	19.5
75	40.0	25.5	34.0	28.0	9.0	9.0	13.0	15.0	17.8
120	43.5	27.0	37.0	28.0	11.3	11.5	18.0	19.0	23.0
372	42.3	26.5	34.0	28.0	10.5	10.5	16.0	19.0	23.0
433	34.5	24.5	-	26.5	7.8	10.3	12.3	-	14.3
794	45.0	25.0	-	-	10.0	-	-	-	19.0
1220	40.0	25.5	33.0	26.0	10.0	14.0	15.0	18.5	18.5
1279	41.0	24.0	35.0	27.0	10.5	11.5	17.5	17.5	21.5
1363	40.0	26.0	-	28.0	8.5	14.5	16.5	-	19.5
1402	40.5	26.5	-	28.5	9.0	12.7	15.1	-	19.3
1435	42.3	25.3	28.3	27.3	11.5	14.8	16.0	16.0	19.3
<b>Ду = 32</b>									
92	50.0	32.0	38.5	32.0	10.8	18.3	18.3	18.3	25.3
373	48.5	32.4	40.5	34.1	10.0	10.0	17.0	18.2	23.2
442	52.5	35.0	-	39.0	12.0	10.0	18.0	-	21.0
749	43.0	32.0	-	34.0	9.0	10.0	14.0	-	17.0
867	50.0	35.0	43.0	36.0	13.0	9.0	14.5	15.5	20.0
1139	48.5	32.0	-	34.0	9.5	10.0	17.0	-	21.0
1180	49.0	30.0	-	31.0	8.0	13.0	15.0	-	19.0
1382	52.5	35.3	45.7	37.5	10.5	9.0	15.8	17.3	22.8
1403	48.0	32.0	-	34.0	9.0	12.4	15.0	-	19.6

Вариант 1

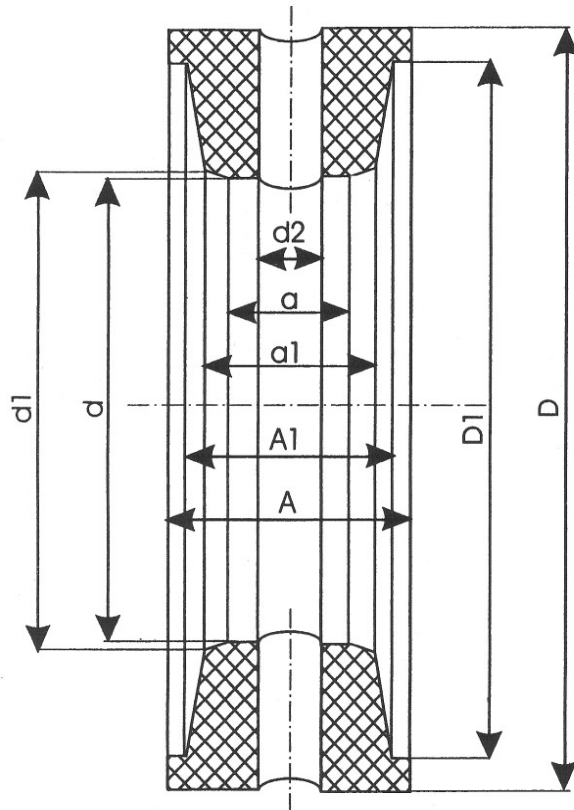


Вариант 2

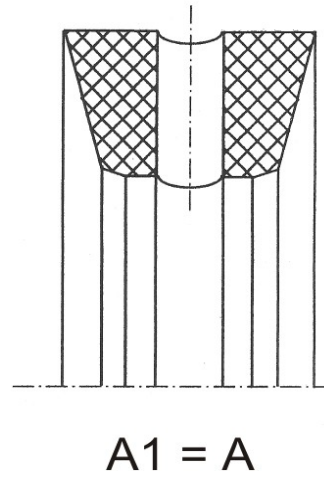


ПФ №	D	d	D1	d1	d2	a	a1	A1	A
<b>Ду = 40</b>									
1	50.3	38.0	-	39.1	10.5	9.5	15.5	-	18.5
32	53.0	37.7	-	39.0	11.5	9.6	16.6	-	19.2
35	50.5	38.0	-	39.7	11.0	10.0	16.0	-	18.5
39	54.5	37.2	-	39.6	11.2	10.0	16.5	-	20.0
65	53.0	36.0	47.0	38.3	9/10,5	10.0	15.0	17.0	19.0
108	54.5	38.7	45.8	38.7	11.3	17.4	17.4	19.3	23.0
121	55.5	37.5	49.0	38.5	11.0	7.0	18.0	19.0	23.0
227	55.6	38.3	49.6	41.0	8.0	6.0	18.0	23.0	19.0
227-1	55.6	38.3	49.6	41.0	10.8	6.0	18.0	23.0	19.0
374	58.4	38.4	46.0	40.0	10.5	10.5	17.0	18.5	27.5
670	55.5	36.0	-	41.0	11.5	16.5	18.5	22.0	32.0
1198	54.0	39.0	-	42.0	10.2	10.0	17.0	-	19.0
72	72.0	61.5	-	-	10.5	16.0	-	-	18.5

Вариант 1

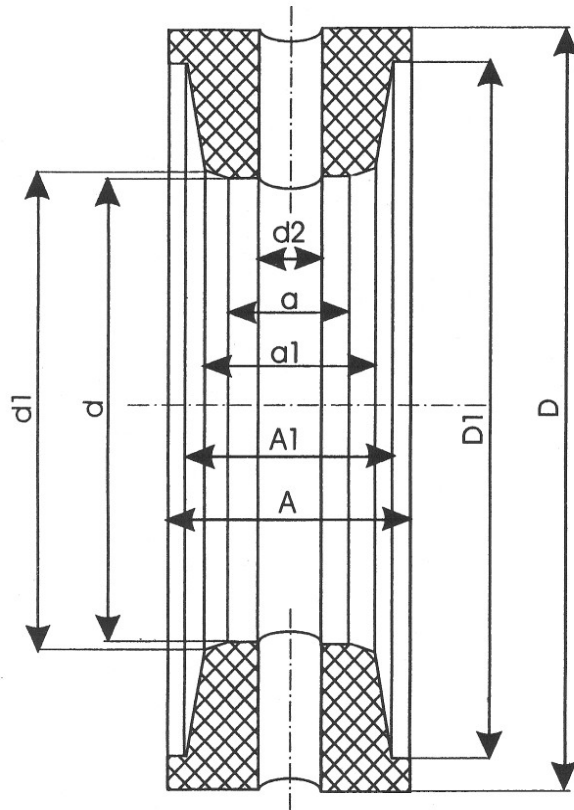


Вариант 2

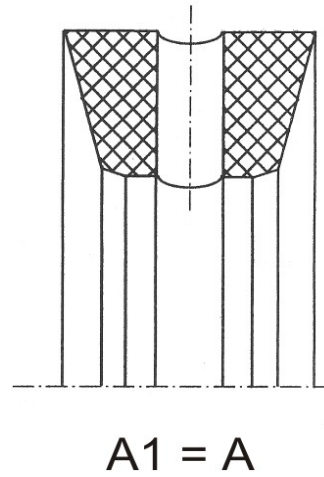


ПФ №	D	d	D1	d1	d2	a	a1	A1	A
<b>Ду = 50</b>									
17	67.0	49.6	-	49.6	11.0	16.0	16.0	-	20.0
20	63.5	49.5	55.0	50.8	11.8	7.0	17.5	19.0	22.8
34	65.0	50.0	-	52.0	11.0	9.0	16.0	-	19.0
63	66.5	48.2	-	50.4	10.4	10.6	16.0	-	20.4
67	66.1	50.0	58.7	51.6	10.3	13.0	14.0	19.0	23.0
68	66.0	48.0	-	54.0	11.0	19.0	21.0	23.0	30.0
124	70.5	46.5	51.5	47.5	10.7	9.8	-	15.5	19.0
228	66.4	48.6	60.0	51.2	9.8	5.8	16.8	23.8	19.8
276	70.0	50.0	59.0	52.7	11.4	11.2	20.0	21.0	28.0
314	84.5	57.0	71.0	58.0	11.4	25.0	25.0	41.0	47.0
360	65.0	46.0	-	52.0	10.5	11.0	14.5	-	17.0
408	66.5	50.0	-	51.6	12.5	11.0	17.0	-	20.6
408a	66.5	50.0	-	51.6	10.0	10.0	17.5	-	21.0
408б	66.0	50.0	-	51.6	9.5	11.0	16.5	-	20.0
408Г	66.5	50.0	-	51.6	9.5	11.0	17.0	-	20.6
409	65.8	48.4	59.2	50.0	11.0	10.0	17.8	18.8	22.8
1021	66.0	52.0	-	54.0	10.0	11.0	-	-	20.0
1121	64.0	47.0	57.0	50.0	11.0	10.0	13.0	15.5	17.5
1159									
1169	65.0	49.5	57.5	50.5	10.5	10.5	16.0	17.0	20.0
1219	66.0	50.5	-	54.5	10.0	10.0	17.0	-	20.0
1251	83.0	50.0	-	53.0	9.0	18.0	36.0	-	44.0
535	99.5	78.5	-	88.5	10.5		15.0	-	18.5

Вариант 1

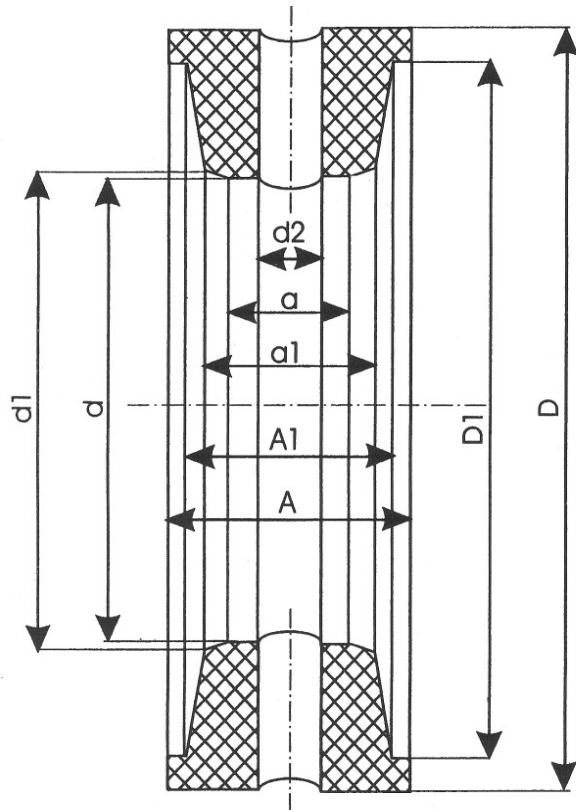


Вариант 2

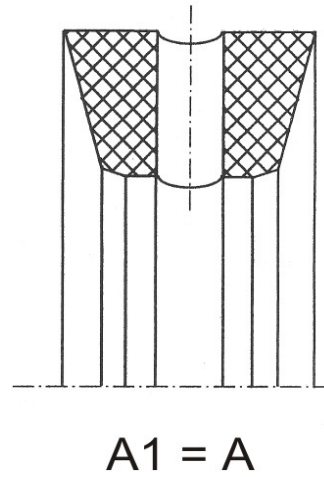


ПФ №	D	d	D1	d1	d2	a	a1	A1	A
<b>Ду = 65</b>									
9	86.0	64.2	-	67.7	13.0	14.0	24.0	-	30.0
21	76.0	58.0	67.0	61.0	11.0	13.0	16.3	17.5	21.5
62	85.0	65.0	-	68.2	11.5	13.0	18.5	-	21.5
66	82.0	66.0	73.0	67.8	11.1	11.0	15.8	17.0	23.2
107	80.0	66.4	-	67.6	11.7	10.0	13.5	-	17.0
127	78.0	64.0	-	66.0	11.7	11.0	18.0	-	20.6
179	78.0	62.8	-	64.0	11.5	12.0	17.6	-	20.5
275	78.2	63.3	-	64.6	12.5	10.6	19.6	-	22.5
316	85.1	67.3	-	69.3	11.0	16.3	18.3	-	22.3
375	79.5	62.5	68.0	62.5	13.8	18.3	24.3	29.0	35.0
441	82.0	65.0	-	67.0	11.3	7.5	16.5	-	19.5
561	86.0	65.0	-	68.0	10.5	9.0	16.5	-	21.0
750	82.0	66.0	74.5	68.0	10.5	9.0	20.0	20.0	26.0
795	81.5	68.0	-	69.0	11.0	9.0	17.0	-	20.0
795A	81.5	67.4	-	71.2	11.0	10.0	16.0	-	19.0
830	83.0	64.0	73.0	67.0	12.0	10.0	18.0	19.6	21.0
903	82.5	65.5	74.5	67.0	11.0	9.0	19.0	20.0	23.5
1114	89.5	70.5	-	74.0	10.5	11.5	18.0	-	21.3
1143	84.8	65.0	-	68.0	11.5	13.0	18.0	-	20.0
1224	76.0	59.0	68.4	61.0	10.5	10.0	17.9	18.5	23.0
<b>Ду = 80</b>									
135	98.5	78.5	90.5	82.0	10.8	13.0	21.0	21.0	25.2
136	95.5	79.5	87.7	81.5	10.5	9.0	19.0	20.0	26.0
259	99.5	80.0	-	83.5	13.3	17.0	19.0	-	23.0
354	100.0	80.5	-	82.0	12.5	11.5	20.0	-	24.0
510	96.0	80.0	85.0	81.5	13.0	11.5	23.5	23.5	29.0
815	104.0	79.0	89.0	79.5	13.0	13.0	22.0	22.0	31.0
816	97.0	80.0	88.0	81.0	11.5	10.5	16.0	18.0	22.0
888	100.0	80.0	92.0	83.0	12.0	14.0	18.0	20.0	25.0
904	98.5	80.5	87.5	83.5	10.5	11.0	21.0	22.0	26.2

Вариант 1



Вариант 2



ПФ №	D	d	D1	d1	d2	a	a1	A1	A
<b>Ду = 100</b>									
169	116.5	101.5	-	103.5	13.0	12.2	22.5	-	26.5
1109	121.5	104.5	-	-	13.5	-	-	-	26.0
1150	116.0	99.0	106.0	102.0	12.3	13.0	24.0	24.0	29.0
1214	121.0	99.0	111.0	102.0	13.5	14.5	20.0	20.0	27.0
1426		86.4							18.0
<b>Ду = 125</b>									
1300	152.0	126.0	144.0	130.0	17.0	11.0	23.0	27.0	30.0
<b>Ду = 150</b>									
1303	175.5	149.5	168.0	153.5	17.2	19.0	23.0	28.0	31.0
<b>Ду = 200</b>									
950	210.0	190.0	-	194.0	16.0	21.0	-	-	25.0
1420	247.0	178.0	226.0	187.0	-	5.0	20.0	-	21.5